Qty:

Each

6 Um:

: BASKET HINGE

: D22323

: N/A

: C

: D2232 REV C

: 23/04/2009

Date:

Friday, 17/04/2009 10:06:09 AM

User:

Julie Dawson

**Process Sheet** 

**Drawing Name** 

Part Number

Material

**Due Date** 

**Drawing Number** 

Project Number

**Drawing Revision** 

Customer

: CU-DAR001 Dart Helicopters Services

Type

Job Number

: 47263

**Estimate Number** 

: 10588

P.O. Number

: 17/04/2009 This Issue

: NC Prsht Rev.

First Issue

**Previous Run** 

: // : 46949

Written By

Checked & Approved By

Comment

: Est.

Now laser cut EC В 01.06.07

S.O. No. :

Est Rev:C Now on Waterjet 06-10-26 JLM

: SMALL/MED FAB

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description: 304/316 0.125 Sheet

1.0

M304S11GA

0.0729 sf(s)/Unit Total:  $0.4372 \, sf(s)$ 

304/316 .125 Sheet

Batch: 1101

2.0

WATER JET

Comment: Qty.:

FLOW WATER JET



Comment: FLOW WATER JET 1-Cut as per Dwg D2232

Dwg Rev: \_\_\_\_

Prog Rev:

PB 9-4-20

2-Deburr if necessary

3.0 QC2

189-4-20

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

W/O:				WORK ORDER CHANGES								
DATE	STEP		PR	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No:			PAR #: Fault Category:		NCF	R: Yes	No <b>DQ</b>	A:	Date:			
	R	esolution:		Disposition:	QA:	N/C C	losed:		Date: _			

	WORK ORDER NON-CONFORMANCE (NCR)								
	Description of NC		Varification	Ammuoval	Annroyal				
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC inspector		
					;				
						•			
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Action Description Sign & Verification Section C Sectio		

Date:

Friday, 17/04/2009 10:06:09 AM

User:

Julie Dawson

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 47263

Part Number: D22323

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location: basket

7.0

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:			WORK ORDER	CHANGES				
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		10						
Part No	);	PAR #:	Fault Category:	NCR: Yes	No <b>DQ</b>	A:	Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B				Annuarial		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
								:		
					1,	,,,				
				7141						
								3		

DART AEROSPACE LTD	Work Order: 47263				
Description: Basket Hinge	Part Number:	D2232-3			
Inspection Dwg: D2232 Rev: C		Page 1 of 1			

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
---	---------------	--	-----------

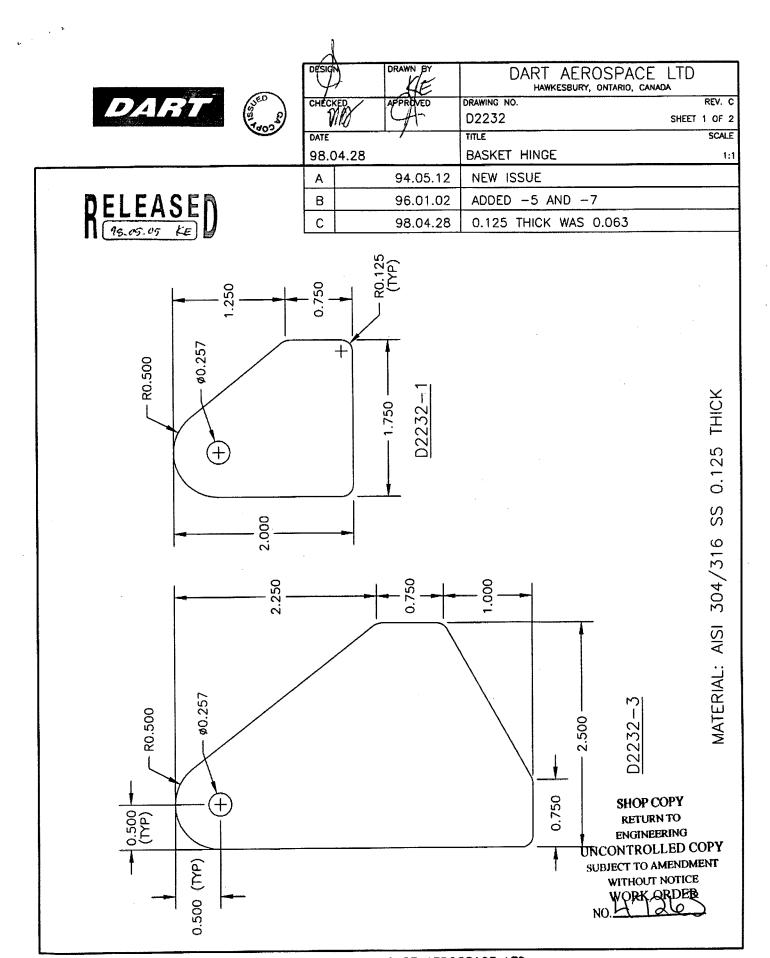
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.500	+/-0.010	,560	<b>79</b>			
0.750	+/-0.010	.751	×			
2.500	+/-0.010	9.504	<b>X</b> e			,
1.000	+/-0.010	1.003	λ <sub>8</sub> α			
0.750	+/-0.010		بح			
2.250	+/-0.010	176.6	8			
0.500	+/-0.010	,500	8			
Ø0.257	+0.006/-0.001	,259	<b>*</b>			
		_				
						·

Measured by:	(B	Audited by:	3,		Prototype Approval:	N/A
Date:	9-4-70	Date:	09/04	20	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	06.11.08	New Issue	KJ/JLM of	B

W/O:		,	WORK ORDER	CHANGES					
DATE Part No:	STEP	PR	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
Part No		PAR #:	Fault Category:	NCF	R: Yes	No <b>DQ</b>	A:	Date:	
	Resolution: _	esolution: Disposition:		QA:	N/C C	losed:		Date: _	
NCR:		WORK ORDER NON-CONF				R)			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	0750	Description of NC		Corrective Action Section B		Verification	Approval	Approval QC Inspector		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng			
								١,		



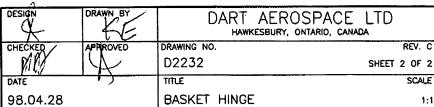
Copyright 1994 by DART AEROSPACE LTD

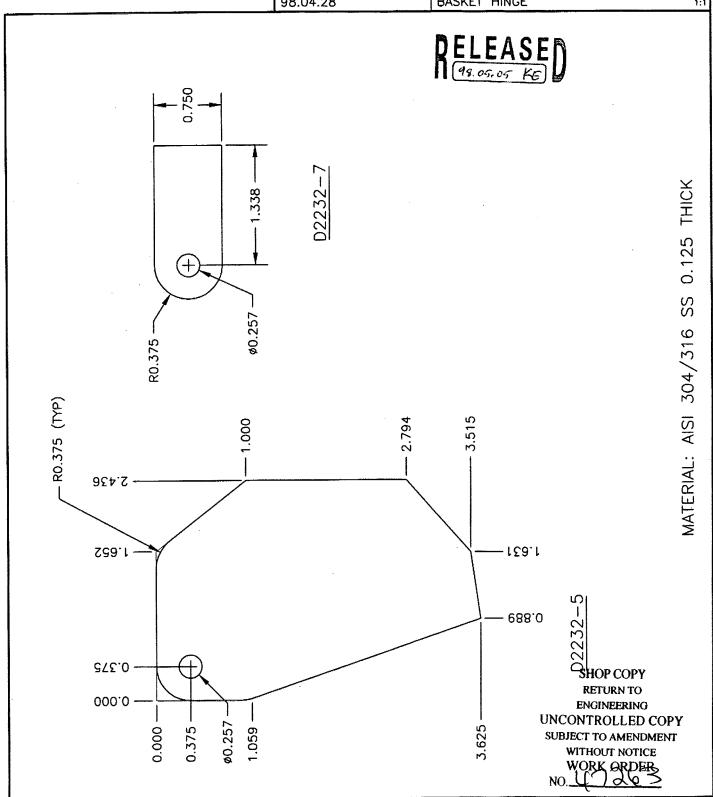
W/O:			WORK ORDER C	HANGES				
DATE	STEP	PRO	CEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
- 11								
Part No	):	PAR #:	Fault Category:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date:	

Resolution:			Disposition:		QA: N/C Clos	sed:	Date:				
NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC Section A		Corrective Action Section	n B	Verification	Approval Chief Eng	Approval QC Inspector			
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C					

NOTE: Date & initial all entries







Dart Ae	rospace	Ltd								
W/O:			WO	RK ORDER CH	ANGES	***				
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	=	PAR #:	Fault Cated	jory:	NCI	R: Yes I	No <b>DQ</b>	A:	Date:	
			Disposition:							
NCR:			WORK ORDE	R NON-CONFO	RMANCE	(NCR	)			
DATE	STEP	Description of NC Section A			Section B			cation	Approval	Approval
			Initial Chief Eng	Action Descrip Chief Eng	otion	Sign & Date		ion C	Chief Eng	QC Inspector